

747 OH

ALL STEEL ALLOY FOR EASY WELDING IN ALL POSITIONS. FANTASTIC CONTROL VERTICAL UP OR VERTICAL DOWN. AC OR DC+

GENERAL CHARACTERISTICS:

All steel alloy for vertical down and out of position welding of difficult to weld steels. Resistant to intergranular corrosion.

APPLICATIONS:

Vertical down welding for pipe lines, sheet metal, and other applications where excellent weldability is needed.

TECHNICAL DATA:

Elongation 30%
Tensile Strength..... up to 110,000 psi
Current AC or DC (electrode +)
Amperage: 50-75 85-105
in. 3/32 1/8
mm. 2.5 3.2

PROCEDURE:

Remove foreign material and unsound metal from surface to be welded. Deposit must be applied as stringer beads. Prevent excessive heat build-up and allow part to cool slowly.

OUT OF POSITION 747OH