

BRAZETEX

MULTI-DEOXIDIZED LOW FUMING BRONZE WITH PRECISION FLUX CONTROL

OXY/ACT TORCH

GENERAL CHARACTERISTICS:

This premium alloyed low fuming bronze is used with an Oxy/Fuel Torch. With the unique concentrated flux imbedded in the surface of the brazing rod, the welder will no longer have to fight through excessive flux to put down a perfectly brazed joint. The P.F.C. (Precision Flux Controlled) Brazetex will in most instances cut brazing and clean up time in half. These are extremely important factors when dealing with cost conscious welders or companies.

APPLICATIONS:

Production fabrication and maintenance repair of most ferrous and nonferrous metals. Ideal for joining parts of metal furniture, bicycles, galvanized ductwork, automobiles and many more items.

TECHNICAL DATA:

Working Temperature 1600°F (870°C)
Hardness (HB) 80-110

PROCEDURE:

Clean area to be joined or built-up from any foreign matter, such as paint, grease, rust etc.. For best results rough grind the surface. Use a neutral flame that is concentrated on the base metal, not on the molten alloy. Put the torch flame where the alloy is wanted; The molten alloy will follow the heat. Allow to cool slowly. Remove the minute amount of flux residue by wire brushing.

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LOW FUMING BRAZETEX